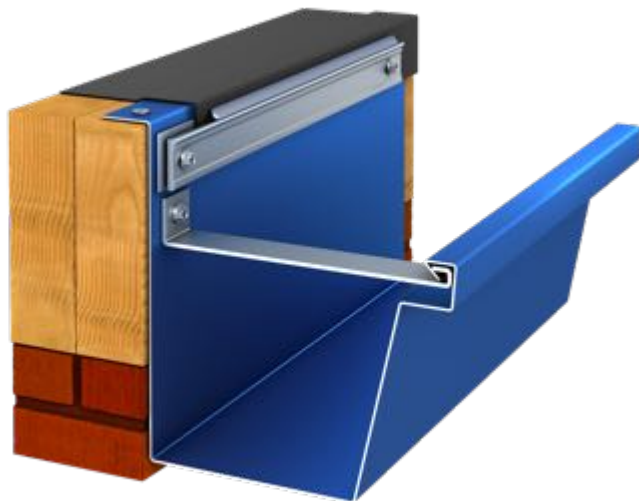


## JAMF Gutter LT System



### Overview

The JAMF Gutter LT System is a Heavy Duty Gutter used with single-ply commercial roof systems. Our 7" Box Gutter is available in both pre-painted Kynar500® .040 formed aluminum and 24 gauge galvalume steel. Available in standard lengths of 10' and includes all gutter brackets (spaced 24" on center) and fasteners.

### Features and Benefits

- Uses Standard 7" Gutter Bracket System
- ANSI-SPRI ES-1 Certified
- Gold Standard Paint 35-Year Warranty
- Corporate and Custom Colors are available

### Installation

For complete installation instructions, please refer to JAMF Architectural specifications and details.

REVIEW CURRENT JAMF ARCHITECTURAL SPECIFICATION AND DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.

### Quality Assurance

JAMF Gutter LT system is tested per ANSI/SPRI Test Method GD-1 / GD-2 and GD-3 Structural Design Standard for Low Slope Roofs. The Gutter LT system shall be certified by JAMF to design pressures as indicated in current edition of SPRI's Wind Resistance Standard for Edge Systems used with Low Slope Roofing System. This products meets International Building Code minimum requirement.

### Technical Services

Engineering and shop drawings, as well as long-form specifications and CAD details, are available from JAMF. Product samples, detail sheets, color chips and color charts are also available for submittal packages. For personal assistance with questions or for full submittals, contact JAMF or your local independent sales representative.

### Specifications

Material	Size	Sustained Pressures
24 gauge	7"	-290 / -20 - / - 430 psf (*)
0.040 AL	7"	-310 / -40 - / - 430 psf (*)

\* Design Engineer must apply the Factor of Safety

\*\*ADDITIONAL GAUGES - .050 and .063 aluminum and 22 gauge Galvalume are available upon request

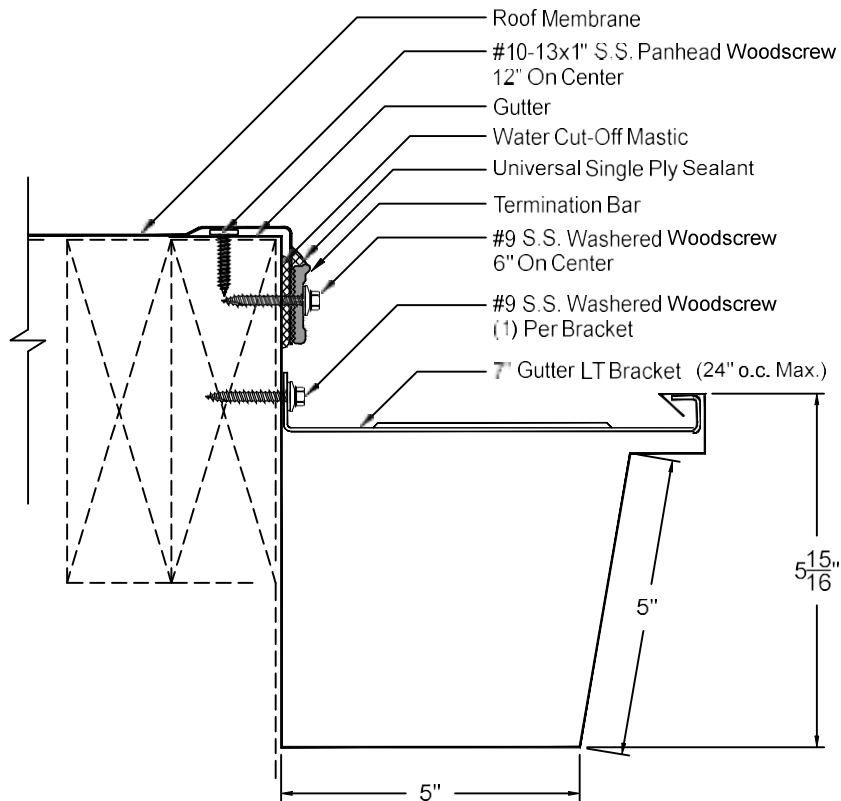
**Jackson Architectural  
Metal Fabricators**

1421 S. Cooper St., Jackson, MI 49203  
Phone: 517-782-8884  
Fax: 517-782-8906  
web: [jacksonamf.com](http://jacksonamf.com)  
email: [info@jacksonamf.com](mailto:info@jacksonamf.com)

# Gutter LT

Part number 6

ANSI/SPRI GD-1 CERTIFIED:



- Gutter Bracket and Fasteners provided.
- Term Bar and fasteners NOT provided.

## PRINT APPROVAL:

Architect and/or Contractor shall verify all dimensions, sizes, and quantities, All products to be installed in strict accordance with Jackson Architectural Metals printed instructions.

Approved By: \_\_\_\_\_

Date: \_\_\_\_\_

## QUANTITIES:

Lineal Feet (10'-0" Lengths\*): \_\_\_\_\_

Outside Miters\*\* : \_\_\_\_\_ ☐ Optional Welded (Surcharge Applies)

Inside Miters\*\* : \_\_\_\_\_ ☐ Optional Welded (Surcharge Applies)

Right End Caps\*\* : \_\_\_\_\_ ☐ Optional Welded (Surcharge Applies)

Left End Caps\*\* : \_\_\_\_\_ ☐ Optional Welded (Surcharge Applies)

\* Optional lengths available up to 20'-0"

\*\* Standard riveted

PROJECT: \_\_\_\_\_

ARCHITECT: \_\_\_\_\_

ROOFING CONTRACTOR: \_\_\_\_\_

REPRESENTATIVE: \_\_\_\_\_



Jackson Architectural Metals, LLC  
1421 S. Cooper St  
Jackson, MI 49203  
Phone (517) 782-8884/ Fax: (517) 782-8906  
www.jacksonamf.com

## MATERIAL:

☐ 24GA ☐ .040" AL  
☐ Other: \_\_\_\_\_ ☐ .050" AL

Finish: \_\_\_\_\_

Color: \_\_\_\_\_

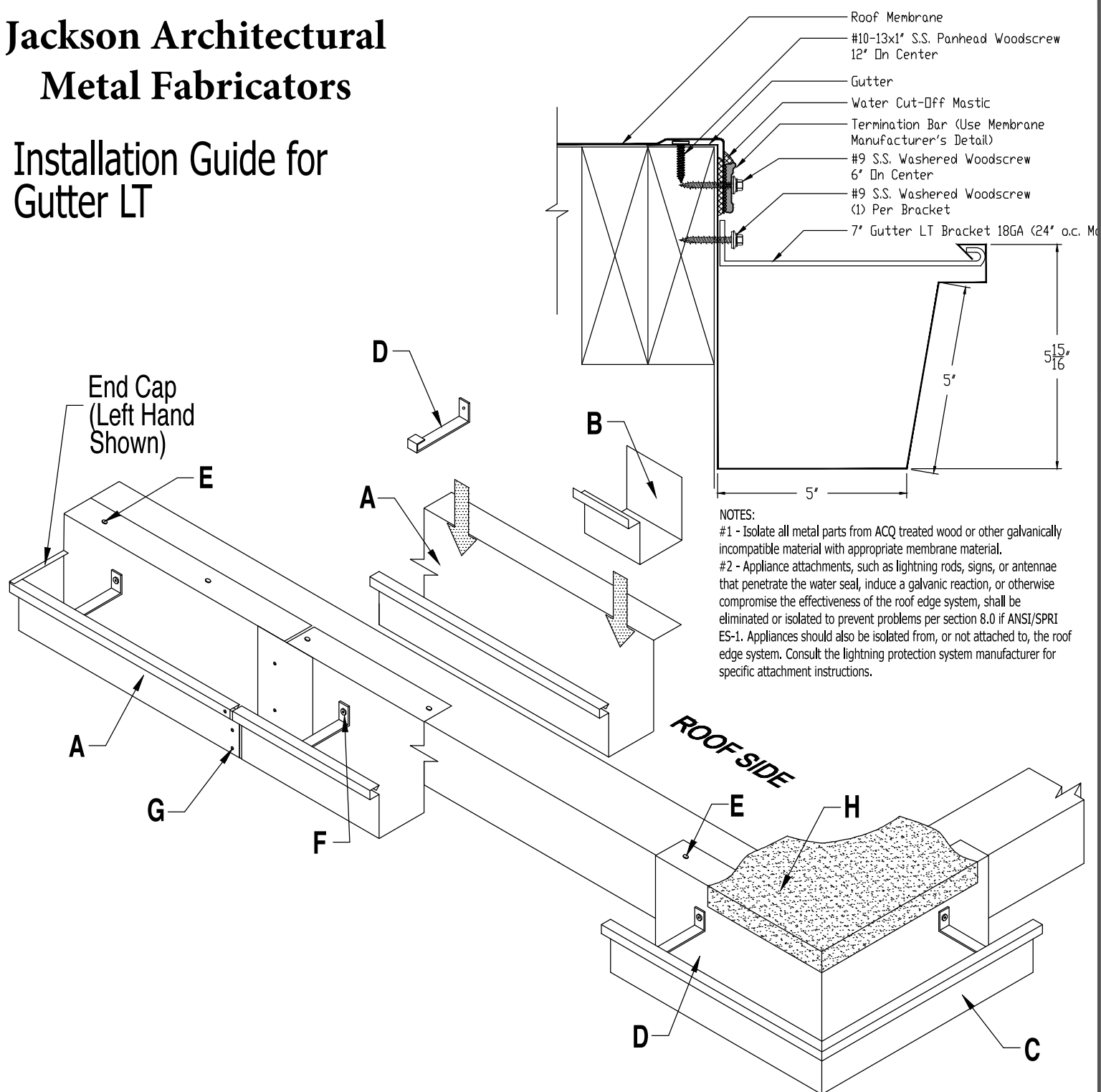
☐ Carlisle

☐ Firestone

☐ Other

# Jackson Architectural Metal Fabricators

## Installation Guide for Gutter LT



**A. Gutter LT Flashing**  
10'-0" Std. Lengths (20'-0" Max.)

**B. Gutter Splice Plate**  
10'-0" Lengths

**C. Gutter Miter**  
(Outside Corner Shown)

**D. Gutter LT Bracket**  
18GA (24" o.c. Max.)

**E. #10-13x1" S.S. Panhead Woodscrew**  
at 12" o.c. (Included and Required)

**F. #9-13x1-1/2" S.S. Washered Screw**  
1 per Bracket (Included and Required)

**G. Pop Rivet**

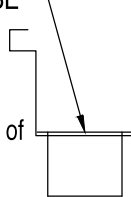
**H. Approved Roofing Membrane**  
(By Installer)

# Jackson Architectural Metal Fabricators

DOWNSPOUT OUTLET TUBE

## STEP 1 : Installing Downspout Outlet Tubes

Determine outlet locations and field cut hole in the gutter bottom. Insert Outlet Tube in hole, apply a continuous bead of urethane Tube Sealant to the flange and fasten with two (2) Pop Rivets in each flange from outside the gutter bottom.



End Cap

ROOF SIDE

## STEP 2 : Installing Gutter End Caps

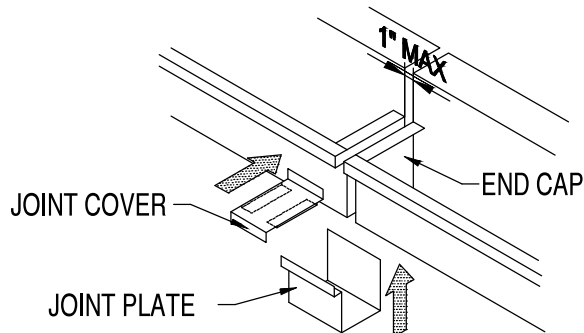
Locate the End Caps for the appropriate gutter end. Place the End Cap into position and secure to gutter with Pop Rivets. Apply a continuous bead of urethane Tube Sealant around the inside flange of the End Cap.

ROOF SIDE

MITER

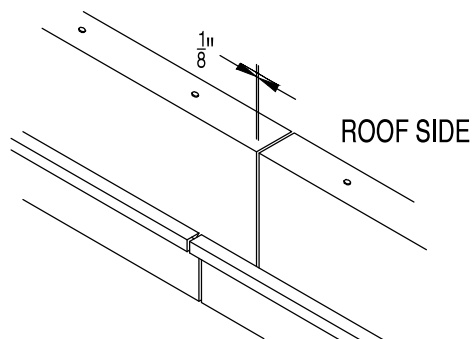
## STEP 3 : Installing Gutter Miters

Locate the Miters for the appropriate locations. Secure the Miter to the roof edge using the #10-13x1" S.S. Panhead Woodscrews (provided) every pre-punched hole or 12" o.c. maximum.



## STEP 4 : Installing Expansion Joints (If Required)

Install expansion joint in location as specified on roof plans. An expansion joint will consist of two (2) pre-fabricated End Caps, one (1) Joint Plate, and one Joint Cover. Gap the End Caps at 1" maximum. Slide the Joint Plate onto the Gutter, then secure with Pop Rivets to one of the gutter ends. Place the Joint Cover over the End Cap lips and secure with Pop Rivets to only one of the gutter ends.



## STEP 5 : Installing Gutter LT Straight Lengths

Begin from the End Caps/Miters working inward to the center. Allow  $\frac{1}{8}$ " gap between Gutter sections for thermal expansion. Secure gutter to roof with #10-13x1" S.S. Panhead Woodscrews (Provided) at 12" on center in each pre-punched hole.

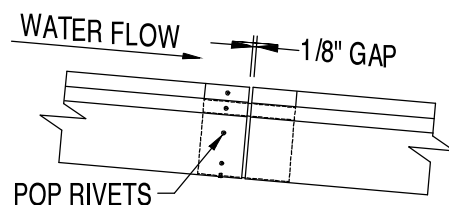
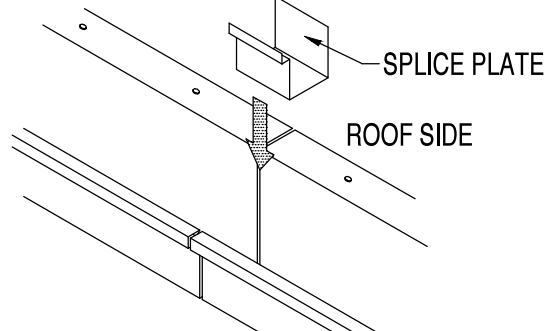


FIGURE #1

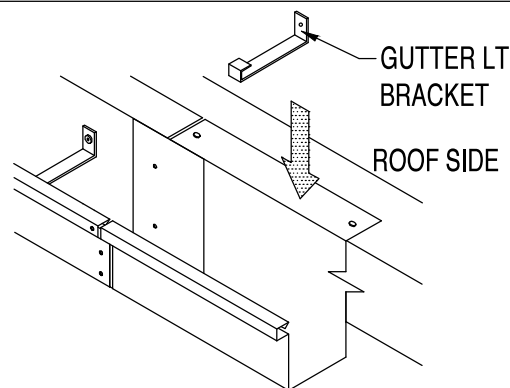
POP RIVETS

FIGURE #2



## STEP 6 : Installing Gutter LT Joint Splices

Locate the joint splice and apply a continuous bead of urethane Tube Sealant to both sides of the joint inside the gutter. Slide the Splice Plate down into the gutter and secure with Pop Rivets on the up slope side of the splice as shown in Figure #1 and #2.



## STEP 7 : Installing Gutter LT Brackets

Hook the top part of the Gutter LT Bracket into the face lip of the gutter. Rotate the bracket down into the gutter and secure the bracket through the gutter, into the treated wood nailer, with one (1) #9-13x1  $\frac{1}{2}$ " S.S. Woodscrew. Install brackets at 24" on center maximum. Install roof membrane into Gutter per roof manufacturer's instructions.